

WHAT IS CLAIMED IS:

1. A formed article of thermoplastic resin, comprising a fiber-reinforced resin material of a thermoplastic resin containing reinforcing fibers and incorporating therein
5 additionally as a sliding property-imparting agent a material having a storage elastic modulus in the range of 3.5×10^8 Pa to 5.0×10^8 Pa in a service temperature range of 30°C to 70°C.

2. The formed article according to claim 1, wherein said thermoplastic resin is selected from the group consisting of
10 polybutylene terephthalate, polyethylene terephthalate, polycarbonate, and polyamide.

3. The formed article according to claim 1, wherein said thermoplastic resin is polybutylene terephthalate.

4. The formed article according to claim 1, wherein said
15 sliding property-imparting agent is selected from the group consisting of fluoropolymers and polyethylene.

5. The formed article according to claim 1, wherein said sliding property-imparting agent is polytetrafluoroethylene.

6. The formed article according to claim 1, wherein said
20 reinforcing fiber is present in an amount of 20 to 60% by weight, based on the weight of said thermoplastic resin.

7. The formed article according to claim 1, wherein said reinforcing fiber is at least one member selected from the group consisting of glass fibers, carbon fibers, and metal fibers.

25 8. The formed article according to claim 1, wherein said formed article is a slider for use in a slide fastener.

9. A formed article of thermoplastic resin, comprising a

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fiber-reinforced resin material of a polyamide-based resin containing reinforcing fibers and incorporating therein additionally as a sliding property-imparting agent a material having a storage elastic modulus in the range of 3.5×10^8 Pa to 5.0 $\times 10^8$ Pa in a service temperature range of 30°C to 70°C at a ratio in the range of 4 to 10% by weight, based on the total weight of said resin and said reinforcing fibers.

10. The formed article according to claim 9, wherein said sliding property-imparting agent is selected from the group consisting of fluoropolymers and polyethylene.

11. The formed article according to claim 9, wherein said sliding property-imparting agent is polytetrafluoroethylene.

12. The formed article according to claim 9, wherein said reinforcing fiber is present in an amount of 20 to 60% by weight, based on the weight of said polyamide-based resin.

13. The formed article according to claim 9, wherein said reinforcing fiber is at least one member selected from the group consisting of glass fibers, carbon fibers, and metal fibers.

14. The formed article according to claim 9, wherein said formed article is a slider for use in a slide fastener.

15. A formed article of thermoplastic resin, comprising a fiber-reinforced resin material of a thermoplastic resin (excluding a polyamide-based resin) containing reinforcing fibers and incorporating therein additionally as a sliding property-imparting agent a material having a storage elastic modulus in the range of 3.5×10^8 Pa to 5.0×10^8 Pa in a service temperature range of 30°C to 70°C at a ratio in the range of 4 to 20% by weight, based

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on the total weight of said resin and said reinforcing fibers.

16. The formed article according to claim 15, wherein said thermoplastic resin is selected from the group consisting of polybutylene terephthalate, polyethylene terephthalate, and polycarbonate.

17. The formed article according to claim 15, wherein said thermoplastic resin is polybutylene terephthalate.

18. The formed article according to claim 15, wherein said sliding property-imparting agent is selected from the group consisting of fluoropolymers and polyethylene.

19. The formed article according to claim 15, wherein said sliding property-imparting agent is polytetrafluoroethylene.

20. ~~The~~ formed article according to claim 15, wherein said reinforcing fiber is present in an amount of 20 to 60% by weight, based on the weight of said thermoplastic resin.

21. The formed article according to claim 15, wherein said reinforcing fiber is at least one member selected from the group consisting of glass fibers, carbon fibers, and metal fibers.

22. The formed article according to claim 15, wherein said
20 formed article is a slider for use in a slide fastener.